



ISO 13920 Welded Construction	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
	L mm	Raw	Form
	Nom. Size	Class	
	<4000	2,0	0,4
	<2000	1,2	0,4
ISO 2768 General Tolerance	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
	L mm	m ±	K ±
	Nom. Size	Class	
	>20000	9,0	8,0
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
ISO 12708 Steel Casting	<8000	5,0	4,0
	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
	2-30	1,0	0,5
	L mm	A ±	E ±
	Nom. Size	Class	
	>20000	9,0	8,0

STEEL SHEETS NOTES:			
Thermal cutting - Classification of thermal cuts - Geometrical product specification and quality tolerances According to EN ISO 9013 - 231			
Hot-rolled steel plates 3 mm thick or above - Tolerances on dimensions and shape According to EN10029 - B			
True length theoretically according to DIN 6935			

Technical Specifications					
Technical Document No.					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		R01	Uzunluğu güncellenmiştir.	17.07.2024	T.ŞABA
Paint/Color		Mod. No	Modification Description	Date	Sign

Item No	Designation Name of Item			Qty.	Standard Identification No Company	S355J2 EN 10025	Material Company Code	Dimension	Weight (Kg)
	ISO 21920-1 ISO 8015 ISO 2553				General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>		
	EN 15085-2 Certification Level			CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Prod.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>		
	Approved			P.FARINA	Scale	TS 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>		
	Checked			M.BORLO	1 : 5	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div> <div>EM20.24.03.60004</div>			
Prepared			E.PINTUS						
Date:			Parts List No:			Sheet: 1/1	Size:A3	Rev:01	